



FILL UNIT WITH OIL BEFORE "UNDERWATERMOUNTING"

APPROX. MASS OF REMOVABLE PART: 29600 kg (WITHOUT OIL)  
 31000 kg (WITH OIL)  
 25500 kg (WITH OIL IN WATER)

APPROX. OIL QUANTITY: 1600 dm<sup>3</sup>

QUANTITY	REF. NUMBER	DESCRIPTION	BASIC MATERIAL	DIMENSIONS	REMARKS
GENERAL MACHINING REQUIREMENTS AND TOLERANCES FOR NON TOLERATED DIMENSIONS ( DERIVED FROM ISO 2768-1 class m )					
- TOLERANCE FOR ANGLE		DIM. ACC. ISO2768-1 CL. m		DIMENSIONS	
- TOLERANCE FOR METRIC THREAD ØH/g6		INTERNAL RADIUS R0.2 ±0.2		REMOVE SHARP EDGES	
- TOLERANCE FOR ALL OTHER OPERATIONS		TOLERANCE		TITLE	
OVER		UP TO AND INCLUDING		SCALE	
DIMENSIONS		TOLERANCE		DATE	
0		0.05		1 : 20	
3		0.1		2008.07.18	
6		0.15		DRAWN	
30		0.2		C. Velberg	
100		0.3		CHECKED	
400		0.5		APPROVED	
800		0.8		PAA1036984	
2000		1.2		-	
4000		1.8		A1	
8000		2.5			
12000		3.6			
18000		5.0			
25000		7.0			
32000		10.0			
40000		14.0			
50000		20.0			
63000		28.0			
80000		40.0			
100000		56.0			