

IUANTITY	POS- NUMBER	DESCRIP	TION		BASIC MATERIAL		DIMEN	DIMENSIONS				REMARKS						
GENERAL	L MACHII	VING RE	QUIREMENTS AND TO	LERANCES FOR	NON TOLERATED	DIMENS	ONS (DERIVE	D FROM	1 ISO 27	68-1	class m	1					
- TOLEF	DIM. ACC. ISO2768-1 CL. m DIMENSIONS TOLERANCE FOR METRIC THREAD 6H/6g FO			OVER		0	3	6	30	120	400	1000	2000	4000	8000	12000	16000	
				UP TO AND INCLUDING		3	6	30	120	400	1000	2000	4000	8000	12000	16000	20000	
METR				FOR MACHINING OPERATIONS		±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	±5	±6	
- REMOVE SHARP EDGES				FOR ALL OTHER OPERATIONS			±0,5	±1	±1,5	±2,5	±4	±6	±θ	±β	± 10	± 12	± 12	
		INITIAL SCHECKED					REMOVABLE PART DIM. SHEET Type FS2510 (prop.3000)											
		IN / REFERENCE	WÄRTSILÄ			DIMENSIONS IN MILLIMETERS		SCALE 1 : 20				DATE			TYPE FS2510 UM			
			FIRST ANGLE PROJECTION	CIDEACE DOLICUNECE		1,6/		C. Velberg				2008.07.18			7 7 32 310 011			
		l≥ÿ		CENTRE LI	NE AVERAGE 6,3/	<u>1,6</u>	/ [C. V.	-10-19					DERIVED FROM			
		CRIPTION ISION REF		CENTRE LII (C.L.A.) (EXAMPLE	NE AVERAGE 0,3/	<i>1,6</i>	´	CHECKED		<u> ciberg</u>					DERIVED	FROM	,	
		DESCRIPTION / REVISION REFERENCE	ALL RIGHTS RESERVED. THIS WARTSILA PROPUSION NETH BE MULTIPLIED, BE USED FOR	CENTRE LII. (C.L.A.) (EXAMPLE DRAWING REMAINS IN THE CENTRE LII. DRAWING REMAINS IN THE CENTRE LII.	NE AVERAGE IN µm S I THE PROPERTY OF AY WITHOUT PERMISSION	OF THE O	VNER, NOT	CHECKED APPROVEL								FROM AAI03		
		REV. DATE DESCRIPTION REVISION REF	WĀRTSILĀ PROPULSION NETH	CENTRE LII. (C.L.A.) (EXAMPLE DRAWING REMAINS IN THE CENTRE LII. DRAWING REMAINS IN THE CENTRE LII.	NE AVERAGE IN µm S I THE PROPERTY OF AY WITHOUT PERMISSION	OF THE OI	VNER, NOT	CHECKED APPROVEL)	AAI	03	3698	34			AA103		